# <u>armfield</u>

## Industrial Processing & Food Technology



Carbonation, Filling and Capping – FT102XA

#### This FT102XA has many new updates including:

- Reduced minimum batch volumes
- Ability to carbonate highly foaming products
- Internally mounted chiller to reduce space requirement in your laboratory

Filling soft and alcoholic beverages into PET, bioplastic, glass and cans with screw capping, crown capping and now an integral can seamer. RAPID CARBONATION AND FILLING INTEGRAL CAPPING AND SEAMING HEAD OPTIONS

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Pressure control gauges

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Filling & capping heads

## armfield.co.uk

Filling control & syrup dosing

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## Description

The FT102XA is the latest in high accuracy carbonation and filling technology. You can carbonate a premixed product or water and syrup in a post mix configuration.

Filling soft and alcoholic beverages into PET, bioplastic, glass and cans with screw capping, crown capping and now an integral can seamer.

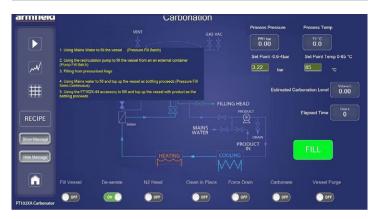
## Features/benefits

#### Features

- Accurate carbonation levels in excess of 12g/l (± 0.1g/l)
- Cans, PET and glass bottle filling
- Screw, crown and rip-cap
- Can seaming
- CO<sub>2</sub> recycling for environmentally friendly processing
- Deaeration
- Vessel purging
- New vacuum system compatible with high foaming products
- ► In-bottle pressure measurement
- Pre-mixing and post-mixing capability
- Syrup dosing into the bottle
- ArmBUS control system with 32 process recipes and flexibility of computer control over PLC control
- Full data capture through ArmBUS data viewer (exportable to Excel)

#### Benefits

- Reduced movement of bottle increases the accuracy and reliability of carbonation
- On-board high efficiency chiller reduces space required in laboratory
- Removable side panels and IP65 electrical cabinet for easy access to internal components and spray down when required
   Can operate as standalone unit or with the continuous
- feed vessel FT102XA-44
- No need for an external chiller or ice water supply



## **Overall dimensions**

Length	1.40m
Width	0.75m
Height	1.75m
Packed and created shipping specifications	
Volume	3.2m <sup>3</sup>
Nett Weight	410kg
Gross Weight	500Kg

## **Technical specifications**

Gas content	0-12 g/l
Vessel capacity	15 litres or 30 litres working capacity
Capping Methods	Screw, Crown, Can Lid, Rip-Cap
Gases	$\text{CO}_2$ , $\text{N}_2$ or any safe, non-flammable alternatives or mixture
Contact surfaces	316L stainless steel, food grade silicone, PTFE, borosilicate glass and other food safe materials
Operation methods:	Batch or Semi-continuous
Minimum batch volume:	1 - 3 litres (depending on vessel volume)
Maximum vessel pressure:	4 bar

## Requirements

Scale



- Electricity FT102XA-A: 230V 50Hz FT102XA-G: 230V 60Hz
- CO<sub>2</sub> supply with manual regulator, 6 bar
- Nitrogen supply with manual regulator, 6 bar (if used)
- Compressed air supply with manual regulator, 6 bar
- Water for chiller on commissioning
- Drainage

### Accessories

- Screw capping head
- Crown capping head
- Can seaming head
- ▶ PET bottle neck support
- Additional centering rings
- Syrup dosing
- Hot filling
- Continuous operation capability
- Deaeration
- At-line oxygen sensor
- At-line CO<sub>2</sub> measurement

## **Related products**

- FT140X: Upstream mixing vessel
- **FT74XA:** HTST and UHT system
- FT174XA: HTST and UHT system
- FT110DP: Benchtop Rapid Extraction system
- FT111X: Solvent Extraction system

#### **Ordering codes**

- ► FT102XA-15L-A
- FT102XA-15L-G
- ► FT102XA-30L-A
  - FT102XA-30L-G

#### Armfield standard warranty applies with this product



## Aftercare

Installation Commissioning Training Service and maintenance Support: armfieldassist.com

## Knowledge base

> 30 years expertise in industrial R&D technology
 > 60 years providing engaging engineering teaching equipment
 Benefit from our experience, just call or email to discuss your

laboratory needs, latest project or application.